

## DATA SHEET

### *XR80469*

<b>Description</b>	Rigid PVC Purging Compound
<b>Colour</b>	Green
<b>Application</b>	Purging and Cleaning of Extruders
<b>Form</b>	Pellet
<b>SDS No.</b>	0

<b>PROPERTIES</b> (These values do not form part of a specification)	<b>UNITS</b>	<b>TYPICAL TEST RESULTS</b>
Thermal Stability (@ 180°C) (BS EN ISO 182-1 : 1990)	mins	340
Density (BS EN ISO 1183-1 : 2004)	kg/m <sup>3</sup>	1504

#### **PROCESSING CONDITIONS**

Following completion of the extrusion run the following procedure should be adopted once the hopper has been emptied of standard compound.

- 1 Reduce process temperatures to 150°C.
- 2 Feed XR80469 to the hopper until all standard compound has been expelled from screw(s) and die.
- 3 Empty hopper and screw(s) and die and turn off heaters.

To re-start the extrusion process:-

- 1 Heat barrel and die at 150°C until equilibrium is reached.
- 2 Adjust process temperatures to normal production levels and wait until these are established.

NB: Ensure die is completely free from purging compound before storage

NB: Experience may allow this procedure to be varied slightly to suit the processing equipment concerned.

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