



Product Information Sheet

DYNA-PURGE® F *Designed for quick color changes*

DYNA-PURGE F is a non-abrasive, non-chemical engineered thermoplastic purging compound with a proprietary foaming agent, formulated to flow naturally through the barrel and hot runner system of the injection molding machine.

Applications:	Injection – cold and hot runners
Temperature Range:	320° F - 575° F (160° C - 302° C)
Types of Resins:	All
Minimum Clearance:	None
Amount of Purge:	1 to 2 times barrel capacity(actual amount needed depends on machine conditions)

FEATURES & BENEFITS:

- Excellent for color changes, resin changes, preventative machine maintenance, and before manual cleaning
- Developed for purging through hot runner systems and other equipment with tight clearances
- Effective through a wide temperature range 320°F to 575°F(160°C to 302°C)
- Easy to use – no process adjustment necessary – use at the resident resin processing temperature and RPM speed
- Non-abrasive, non-melting but softening thermoplastic, which thoroughly loosens carbonized and degraded resin, allowing it to be flushed out of the system
- Safe, non-hazardous, with no chemicals – ingredients are FDA compliant
- Heat stable – recommended during shutdown and start-up
- Low “cost-per-purge” – only small quantity needed to be effective
- No mixing required – simply use “as is”
- Unlimited shelf life

Dyna-Purge has been the top performing purging compound for almost 30 years! Our product line offers superior cleaning and economic value over in-house methods and other commercial purges. We invite you to sample Dyna-Purge at no charge, so you can prove it to yourself.

Please refer to “Suggested Purging Procedures” for processing information and “Grade Selection Guide” regarding additional products.